



Kitemark™ Certificate

This is to certify that:

Deceuninck Limited
Porte Marsh Industrial Estate
Stanier Road
Calne
SN11 9PX
United Kingdom

Holds Certificate Number:

KM 25857

In respect of:

BS EN 12608
PVC-U Profiles for the fabrication of windows and doors

This issues the right and licence to use the Kitemark in accordance with the Kitemark Terms and Conditions governing the use of the Kitemark, as may be updated from time to time by BSI Assurance UK Ltd (the "Conditions"). All defined terms in this Certificate shall have the same meaning as in the Conditions.

The use of the Kitemark is authorized in respect of the Product(s) detailed on this Certificate provided at or from the above address.

For and on behalf of BSI:

Chris Lewis - Certification Director, Product Certification

First Issued: 1993-10-07

Latest Issue: 2018-11-15

Effective Date: 2018-11-15

Expiry Date: 2021-11-14

Page: 1 of 14



...making excellence a habit.™

Kitemark™ Certificate

No. KM 25857

BS EN 12608 – 1 :2016 - Unplasticized polyvinylchloride (PVC-U) profiles for the fabrication of windows and doors.

This Certificate covers the following window system design specification. Only those components that have been approved in accordance with the Kitemark scheme requirements can be incorporated within the system(s) detailed.

System(s): Heritage 2800 PVC-U Window System

Material References: PVC-U: Decom 1005, D1012, D1322, D1010, D1330, D1340
Ineos XK79839/VK4011

Gaskets/Weatherstrips: Hutchinson - Fit Profiles - Solvay Benvic EP807
(Coex/PCE)
Detajoint NV - LVM Tefabloc TO628 65A
Resinoplast - SJL606RG651
Ineos - XA80145 and XA 80207

The above materials are also certified for use with windows and doors in conjunction with BS 7412 and PAS 24 when foiled in accordance with BS 7722:2010:

Fabrication and Installation: Fabricated and installed in accordance with the latest issue(s) of the following Deceuninck Limited controlled manual(s):
Heritage 2800 Technical File

System description: The windows are double or triple glazed, internally beaded, multipoint locking only, with either welded or mechanically jointed transoms/mullions and/or tee joints for Storm casement, and either welded or mechanically jointed transoms/mullions/frames/sashes and/or tee joints for Flush casement.

Ventilation: None

Window Types: Casement windows
Tilt/turn windows
Fixed windows
Multilight windows comprising opening light(s) and/or fixed light(s)

First Issued: 1993-10-07

Latest Issue: 2018-11-15

Effective Date: 2018-11-15

Expiry Date: 2021-11-14

Page: 5 of 14

This certificate has been issued by and remains the property of BSI Assurance UK Ltd, Kitemark Court, Davy Avenue, Knowlhill, Milton Keynes MK5 8PP, United Kingdom and should be returned immediately upon request.
To check its validity telephone +44 (0) 345 080 9000. An electronic certificate can be authenticated [online](#).

BSI Assurance UK Limited, registered in England under number 7805321 at 389 Chiswick High Road, London W4 4AL, UK.
A member of BSI Group of Companies.

Kitemark™ Certificate

No. KM 25857

Components (supplied by Deceuninck Limited unless otherwise indicated)

Heritage 2800 PVC-U Window System

Profile Type	Reference	Reinforcement Reference
55mm Outer Frame	2892	2565/2576
70mm Outer Frame	2833	2845/2869/2887/2844/4808
64mm Sash	2802	2560/2561/2577
70mm Slimline T Transom/Mullion/False Mullion	2835	2845/2869/2539
70mm Slimline Z Transom/Mullion	2836	2845/2869
85mm French Door Sash/Tilt & Turn Sash/ Intermediate Z Transom/Mullion	2828	2846/3210
85mm French Door Sash/ Intermediate T Transom/Mullion	2829	2846
110mm Residential Door Z Sash/ Large Z Transom/Mullion	2890	2847/2859/2843
110mm Residential Door T Sash/ Large T Transom/Mullion	2891	2847/2859/2843
74mm Casement T Sash	2885	2560/2561/2577
72mm Casement Z Sash	2826	2544/2543/2539
28mm Decorative Glazing Bead	2840	
40mm Triple Glazed Co-ex Bead	3138	

Gaskets and Weatherstrips	Reference	Supplier
Integral Gasket/ Weatherseal	1999	

First Issued: 1993-10-07

Latest Issue: 2018-11-15

Effective Date: 2018-11-15

Expiry Date: 2021-11-14

Page: 6 of 14

This certificate has been issued by and remains the property of BSI Assurance UK Ltd, Kitemark Court, Davy Avenue, Knowlhill, Milton Keynes MK5 8PP, United Kingdom and should be returned immediately upon request.
To check its validity telephone +44 (0) 345 080 9000. An electronic certificate can be authenticated [online](#).

BSI Assurance UK Limited, registered in England under number 7805321 at 389 Chiswick High Road, London W4 4AL, UK.
A member of BSI Group of Companies.

Kitemark™ Certificate

No. KM 25857

Size Limitations and Performance Characteristics

Heritage 2800 Series PVC-U Window System

Window Type	Length (mm) - Maximum	Height (mm) - Maximum	Perimeter (mm) - Maximum	Transom/Mullion Length (mm) inc frame - Maximum	Air Permeability classification	Watertightness classification	Resistance to Wind classification	Exposure category as given in Table 1 of BS 6375-1:2009
Overall dimensions for windows with approved sash profiles:								
Projecting top hung Reinforced *	1200	1200	-	-	3	E1050	A5	2000
Projecting top hung Reinforced*	1200	1500	-	-	4	E1050	A5	2000
Flush Sash top hung TCI reinforced	1200	1200	-	-	4	E900	A4	1600
Flush Sash top hung Steel reinforced	1200	1200	-	-	4	E900	AE	2400
Projecting side hung Reinforced*	700	1400	-	-	4	7A	A5	2000
Projecting side hung Defender Plus hinge, reinforced*	900	1400	-	-	4	7A	A5	2000
Flush Sash side hung TCI reinforced	700	1310	-	-	4	E900	A4	1600
Flush Sash side hung Steel reinforced	700	1310	-	-	4	E900	AE	2400
Flush Sash French Casement TCI reinforced	1400	1310	-	-	3	6A	B5	2000
Tilt/turn Steel reinforced sash	1500	1500	-	-	4	8A	A5	2000
Overall dimensions for windows with approved outer frame profiles:								
Fixed	3000	3000	8000	-	3	9A	A5	2000
Overall dimensions for approved outerframes & transom/mullion profiles:								
Multilights steel transom/mullion reinforcement	2400	2400	7600	1400	4	9A	A5	2000

* unless otherwise stated reinforcement can be either TCI, aluminium or steel.

First Issued: 1993-10-07

Latest Issue: 2018-11-15

Effective Date: 2018-11-15

Expiry Date: 2021-11-14

Page: 7 of 14

This certificate has been issued by and remains the property of BSI Assurance UK Ltd, Kitemark Court, Davy Avenue, Knowlhill, Milton Keynes MK5 8PP, United Kingdom and should be returned immediately upon request.
To check its validity telephone +44 (0) 345 080 9000. An electronic certificate can be authenticated [online](#).

BSI Assurance UK Limited, registered in England under number 7805321 at 389 Chiswick High Road, London W4 4AL, UK.
A member of BSI Group of Companies.